



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-121
Job Sheet 173267



Part No: PB67-43001-121

Job Qty: 5 ea

Part Name: Square Sleeve



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-17 new issue DD verified by:EC IPP REV:B 16.11.22 DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Machining-4		DAS 18/04/19
100	Bandsaw	5 pcs	4/7/18	4/7/18	0.00	0.02	Bandsaw1		52 18/04/19
110	CNC Vertical Machining	5 pcs	4/7/18	4/7/18	0.00	3.01	HAAS1-5		9-89 18/04/19
120	QC	5 pcs	4/7/18	4/7/18	0.00	0.00	QC2 Machining-4		7M 18/04/19
130	QC	5 pcs	4/7/18	4/7/18	0.00	0.00	QC8 Machining-4		SA 18-04-23
140	HandFinish	5 pcs	4/7/18	4/7/18	0.00	0.29	HandFinish1		SA 18-04-23
150	Powdercoat	5 pcs	4/9/18	0.00	0.17		Powdercoat5		SEP 11 2018 68
160	QC	5 pcs	4/9/18	0.00	0.00		QC3		SEP 11 2018 68
170	Packaging	5 pcs	4/9/18	0.00	0.00		Packaging3-2		SEP 11 2018 68
180	QC21-SA	5 Ea	4/9/18	0.00	0.00		QC21		SEP 11 2018 68

Part Op 100 - Cut blank 4.8" long

Descriptions: 110 - 1- Machine as per Folio FA567 and Dwg PB67-43001 2- deburr

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Chemical Conversion Coat per QSI005 4.1

150 - Green Sandtex(Ref:4.3.5.8) per QSI005 4.3 ***Mask inside of tube before*** START TIME: 3:15 OVEN

TEMPERATURE: 350° FINISH TIME: 3:45

160 - QC3- Inspect Part Finish

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X01.250	6061-T6 Bar 1.25 X 1.25	1.9580 ft (.3916 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X01.250	2	29	0

Part Specifications

Specifications could not be found.

Plex 2/27/18 1:08 PM Dart.Gagnon.Michelle

5062754
5062755



Container No: S062762



Part: PB67 - 43001 - 121

Job No: 173267

Serial No/Batch: S062762

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/19/18

